

RainSoft EC4™ Series With Whole-House Taste & Odor Filter

Why the RainSoft EC4 Series is your Best Buy.

- The unique, dependable **7-CYCLE REGENERATION VALVE** thoroughly cleans the resin
Benefit: The resin always performs to its maximum efficiency and capability.
- The **ION-X 34, ION-X 100** or **ION-X 2000** offers various levels of benefits, warranties and efficiencies
Benefit: RainSoft's rugged tank is wound with miles of fiberglass filament. It incorporates a second inner polyethylene liner that ensures the treated water never touches the outer fiberglass tank. You can save thousands of dollars in maintenance and replacement costs.
- **AUTOMATIC BYPASS**
Benefit: Prevents any water supply interruption during system regeneration.
- **LARGE INLET/OUTLET PORTING** provides up to 12 gallons per minute flow rate*
Benefit: Full water flow when you want it.
- **STANDARD EQUIPMENT** for up to 1-1/4" plumbing
Benefit: No costly plumbing or new pipe installation.
- **"DEMAND INITIATED"** water control regenerates the system based on your individual water usage
Benefit: Saves you water and salt!



- **SALT LEVEL ALARM** lets you know when it's time to add salt†
Benefit: Reduces the chance of running out of salt.
- **PROFESSIONAL INSTALLATION** and dedicated after-sale service
Benefit: Factory-trained technicians and skilled customer service reps ensure your satisfaction.
- **THE STRONGEST ORIGINAL EQUIPMENT MANUFACTURER'S WARRANTY** in the industry, backed by a dealer network dedicated to 100% customer satisfaction
Benefit: You can enjoy your RainSoft system for a lifetime, even if you move!
(See limited lifetime warranty in this section.)

* See EC4 Series Performance Data Sheets for details and test results.

† Potassium chloride may be substituted.

RainSoft
Environmental Products for the Home ...since 1953

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How the RainSoft EC4 Series works for you:

Step 1:

Incoming water is polished and clarified by the whole-house taste & odor filter.

Step 2:

Water from the whole-house taste & odor filter enters RainSoft's exclusive 7-cycle control valve and flows down through the media tank.

Step 3:

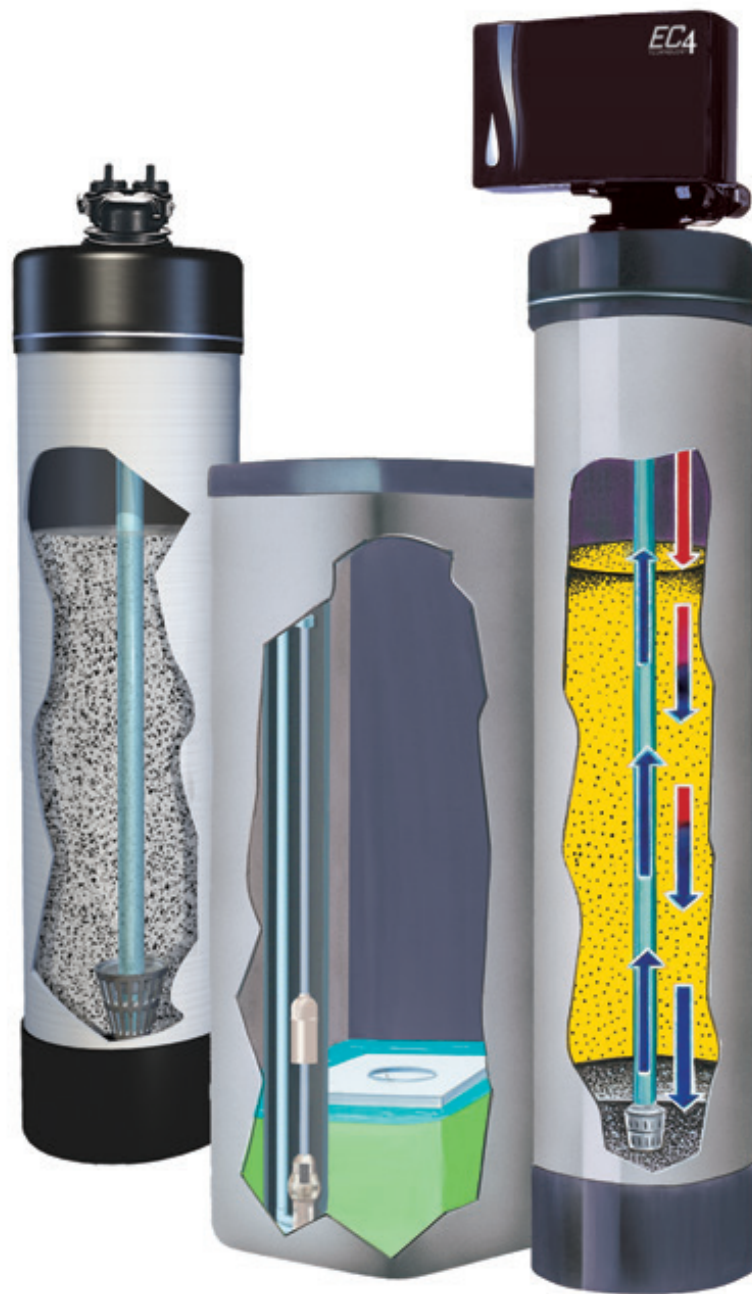
The water is filtered and softened as it passes the special "ion exchange" resin. Hardness ions* are ionically retained in and on the resin.

Step 4:

After complete conditioning, the water exits the media tank through the riser pipe and out the control valve. You'll now feel and experience soft, clean water throughout your house.

Step 5:

Demand-initiated water control only regenerates the system as needed. This saves you water and salt.† Using salt as a regenerant, retained hardness ions are flushed down the drain and the unit prepares itself for the next conditioning cycle.



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† Potassium chloride may be substituted.